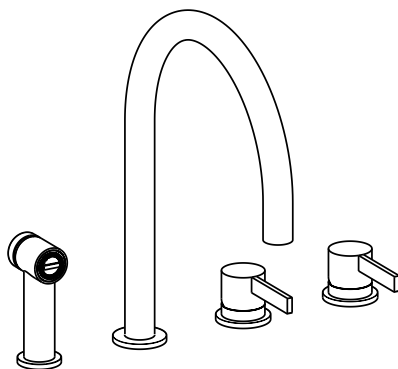


# Installation Instructions

ARC 4 HOLE KITCHEN MIXER ROUND SPOUT WITH RINSE SPRAY  
ARC 4 HOLE KITCHEN MIXER STRAIGHT SPOUT WITH RINSE SPRAY

AC423  
AC424

**IMPORTANT!**

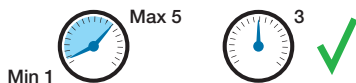
Please read these instructions  
prior to installation

# Recommendations for Installation



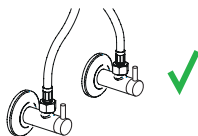
## ATTENTION!

Failure to follow these recommendations may void the warranty.  
It is recommended that a qualified, licensed tradesperson install this product.



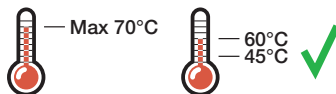
### Water Pressure: 3 Bar

Product performance cannot be guaranteed if pressure is less than 1 bar. Above 5 bar a pressure regulator must be installed. Failure to do so voids the product warranty.

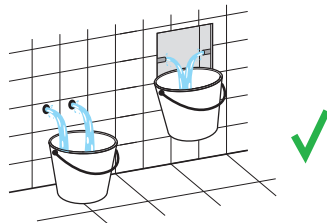


### Stop Taps/Filters

Angle valves and/or filters are recommended to prevent impurities and debris entering the mixer.



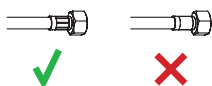
### Water Temperature: 45° - 65°C



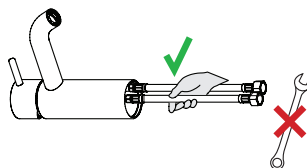
### Pre-Flush

Always flush out the pipework before connecting any tapware. Failure to do so voids the product warranty.

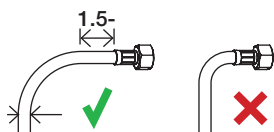
### Flexible Hoses



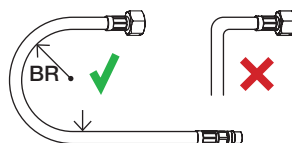
Before installation check that both end fittings of the flexible hoses are well tightened/crimped. If in doubt do not install the flexible hose.



Hand tighten flexi-hoses only. Do not use a spanner with excessive force.



Before any bends ensure there is a straight section of the flexible hose from the hose crimp of at least 1.5-2 times the external (ED) diameter of the hose.

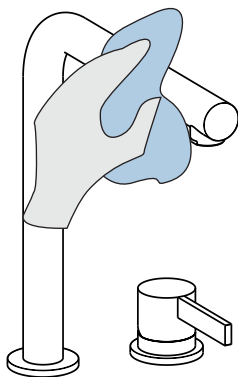


Flexible hose bending radius (BR) should be less than four times the external diameter (ED) of the hose. Do not install with any tension, twists, pinch points or sharp bends/kinks.

# Cleaning & Maintenance

## Cleaning

- To avoid damaging the surface and components of the tapware, follow these precautions in terms of use of cleaning products.
- Do not use cleaning product containing chloric acid, muriatic acid, fluoric acid, sodium hypochlorite.
- Use soap at neutral PH, or specific for stainless steel.
- For rust stains resulting from the accidental prolonged storage of ferrous objects or water with a high percentage of iron and magnesium, they can be removed by wiping gently with a soft cloth dampened with a cleaning agent in non abrasive cream specific for cleaning stainless steel.



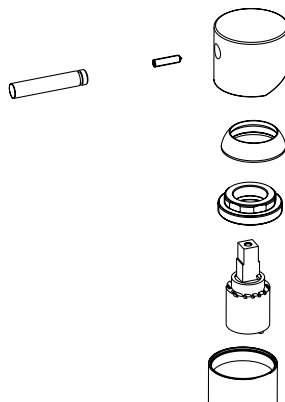
## Cartridge Replacement

Before you start, turn off the water supply to the mixer.

- Remove the handle
- Unscrew the dome (hand tightened)
- Unscrew the locking nut
- Remove the cartridge

Re-assemble in reverse order

 Max tightening torque on locking nut: 10-12 Nm



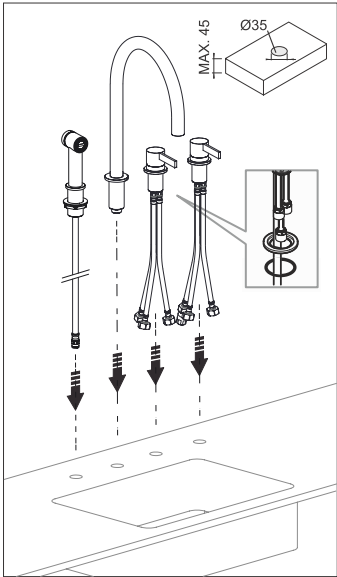
## Warranty Information

Scan for warranty details

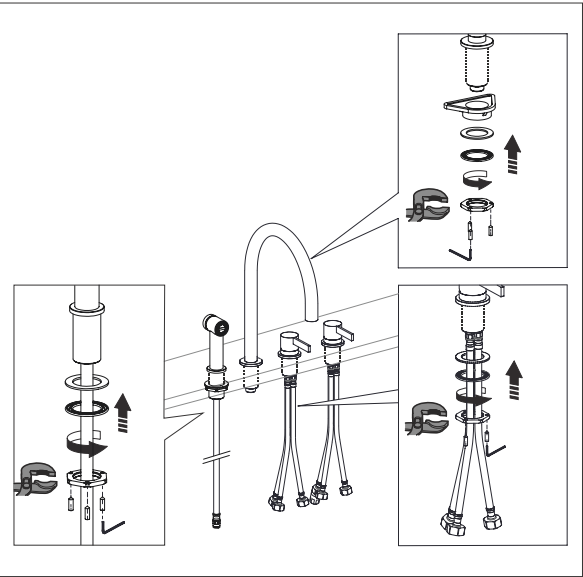


# Installation Instructions

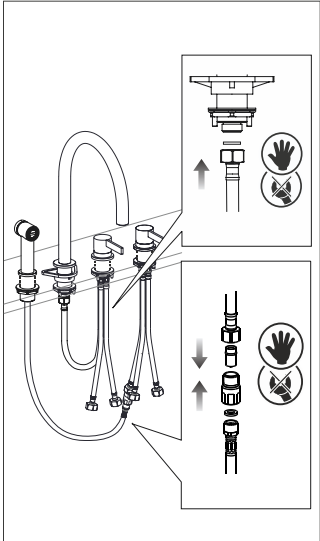
1



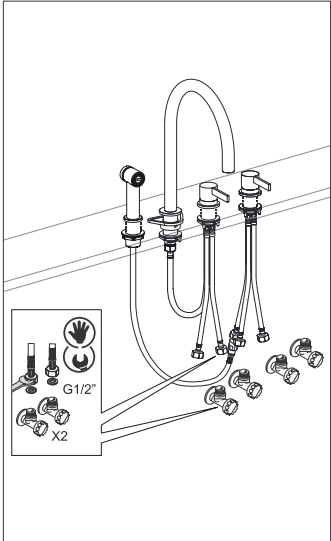
2



3



4



5

